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Features and functions Five steps to the right controller Set-up of the control system, system performance, programming languages, motion control functions, system architecture: Do you already know what functions and features your controller should have? Siemens offers the right controller for a wide range of automation requirements. The SIMATIC range of controllers comprises of Basic, Advanced, Distributed, Software and Motion Controllers offering impressive scalability and integration of their functions. Statement List (STL) for S7-300 and S7-400 Programming A5E00706960-01 iii Preface Purpose This manual is your guide to creating user programs in the Statement List View and Download Siemens S7-1500 user manual online. CPU 1511T-1 PN (6ES7511-1TK01-0AB0). S7-1500 Controller pdf manual download.