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Principles of ICD-10-CM Coding provides the tools needed for providers and payers to accurately and effectively use the ICD-10-CM code set. It clarifies the new diagnosis codes in detail to assist in making correct ICD-10-CM coding choices. Principles of ICD-10-CM Coding [American Medical Association] on Amazon.com. *FREE* shipping on qualifying offers. Principles of ICD-10-CM Coding provides the tools needed for providers and payers to accurately and effectively use the ICD-10-CM code set. It clarifies the new diagnosis codes in detail to assist in making correct ICD-10-CM coding choices. Principles of ICD-10-CM Coding provides the tools needed for providers and payers to accurately and effectively use the ICD-10-CM code set. It clarifies the new diagnosis codes in detail to assist in making correct ICD-10-CM coding choices. Examples of real-life chart notes are included. Principles of ICD-10-CM Coding - Chapter 12. condition of the body that presents a group of symptoms peculiar to it and that sets the condition apart as abnormal or differing from normal body states.